

# 2刃立銑刀

## 2 Flutes Square End Mills



Helix Angle

| 產品編碼<br>Item Code | 刃徑<br>d | 刃長<br>l | 全長<br>L | 柄徑<br>D |
|-------------------|---------|---------|---------|---------|
| LH2DM-010         | 1.0     | 3       | 50      | 4       |
| LH2DM-015         | 1.5     | 4.5     | 50      | 4       |
| LH2DM-020         | 2.0     | 6       | 50      | 4       |
| LH2DM-025         | 2.5     | 7       | 50      | 4       |
| LH2DM-030         | 3.0     | 8       | 50      | 4       |
| LH2DM-035         | 3.5     | 10      | 50      | 4       |
| LH2DM-040         | 4.0     | 11      | 50      | 4       |
| LH2DM-045         | 4.5     | 13      | 50      | 6       |
| LH2DM-050         | 5.0     | 13      | 50      | 6       |
| LH2DM-055         | 5.5     | 13      | 50      | 6       |
| LH2DM-060         | 6.0     | 15      | 50      | 6       |
| LH2DM-065         | 6.5     | 17      | 60      | 8       |
| LH2DM-070         | 7.0     | 17      | 60      | 8       |
| LH2DM-075         | 7.5     | 17      | 60      | 8       |
| LH2DM-080         | 8.0     | 20      | 60      | 8       |
| LH2DM-085         | 8.5     | 23      | 75      | 10      |
| LH2DM-090         | 9.0     | 23      | 75      | 10      |
| LH2DM-095         | 9.5     | 25      | 75      | 10      |
| LH2DM-100         | 10.0    | 30      | 75      | 10      |
| LH2DM-105         | 10.5    | 25      | 75      | 12      |
| LH2DM-110         | 11.0    | 28      | 75      | 12      |
| LH2DM-115         | 11.5    | 28      | 75      | 12      |
| LH2DM-120         | 12.0    | 30      | 75      | 12      |
| LH2DM-130         | 13.0    | 33      | 100     | 16      |
| LH2DM-140         | 14.0    | 35      | 100     | 16      |
| LH2DM-150         | 15.0    | 38      | 100     | 16      |
| LH2DM-160         | 16.0    | 40      | 100     | 16      |
| LH2DM-170         | 17.0    | 40      | 100     | 20      |
| LH2DM-180         | 18.0    | 40      | 100     | 20      |
| LH2DM-190         | 19.0    | 40      | 100     | 20      |
| LH2DM-200         | 20.0    | 40      | 100     | 20      |
| LH2DM-220         | 22.0    | 40      | 100     | 25      |
| LH2DM-250         | 25.0    | 40      | 100     | 25      |

※特殊規格訂製 Make to order for special specification.

平刀系列  
Square Series

球刀 / 圓鼻系列  
Ball Nose & Corner Radius Series

斜度 / 鋁用刀具系列  
Taper Flute Series Aluminum Alloy Series

特製刀系列  
Special Series

### 一般切削用 General Purpose

|        |    |           |        |         |       |
|--------|----|-----------|--------|---------|-------|
| LH 250 | MG | 0.6<br>μm | CO 10% | HRC +50 | TiAlN |
| LH 460 | MG | 0.6<br>μm | CO 10% | HRC +55 | AlTiN |

### 高速機切削用 High Speed Cutting

|        |     |           |        |            |       |
|--------|-----|-----------|--------|------------|-------|
| LH 500 | UMG | 0.5<br>μm | CO 12% | HRC +60    | AlTiN |
| LH 550 | UMG | 0.2<br>μm | CO 9%  | HRC +65-68 |       |

